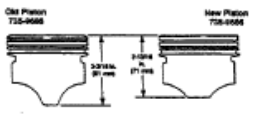


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 MERCUISER ENGINES REVISED JANUARY 1989

**Change**  
 The latest replacement standard pistons (PN 735-9586) for these engines use a different set of piston rings.  
 The latest version of ring groove is not as deep as the older piston.  
**Replacement Parts**  
 The latest replacement piston will be shipped with a set of piston rings.  
 If piston rings only are required, refer to the drawings below ordering replacement piston ring sets from the chart.



	Old Piston PN 735-9586	New Piston PN 735-9588
Model	2B-17464 4.3L	2B-61189 4.3L

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Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	735	9686	PISTON AND PISTON PIN (STAN)	6		
1	735	9687	PISTON AND PISTON PIN (.030 O	AR		
2	39	17464	PISTON RING (STANDARD)	6		
2	39	17465	PISTON RING (.030 O.S.)	AR		
3/4	23	818465	MAIN BEARING SET (STANDARD	1		
3/4	23	818466	MAIN BEARING SET (.001 U.S.)	AR		
3/4	23	818467	MAIN BEARING SET (.010 U.S.)	AR		
3/4	23	818468	MAIN BEARING SET (.020 U.S.)	AR		
5	17	35312	DOWEL PIN	2		
6	222	9518	FLYWHEEL	1		
7	10	49845	SCREW	6		
8	13	39131	LOCKWASHER	6		
9		18643A	2 COUPLING ASSEMBLY	1		
10		26901	RUBBER BUMPER	3		
10		18644	RUBBER BUMPER (USE W/FLL	3		
11	10	14883	SCREW	3		
12	12	13510	WASHER	3		
13	614	9429	CONNECTING ROD	6		
14	10	11969	BOLT	12		
15	11	37493	NUT	12		
16	23	11992	BEARING UNIT (STANDARD - PA	6		
16	23	11993	BEARING UNIT (.001 U.S. - PAIR)	AR		
16	23	811858	BEARING UNIT (.010 U.S. - PAIR)	AR		
16	23	811859	BEARING UNIT (.020 U.S. - PAIR)	AR		
17	429	9517	CRANKSHAFT	1		
18	28	34466	KEY (OLD DESIGN)	2		
18	28	818485	KEY (NEW DESIGN)	1		